

# Work Order ID 53219



Page 1

October 27, 2009 9:58:23 AM

Item ID: D3832-3  
 Revision ID: A  
 Item Name: Mesh (Lid)  
 Start Date: 27/10/2009 Start Qty: 3.00  
 Required Date: 02/11/2009 Req'd Qty: 3.00  
 Reference:

Accept



Setup Start



Stop



Cust Item ID:  
 Customer:

Run Start



Stop



Approvals: Process Plan: PH Date: 09-10-27  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3832	Rev A
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100



Shear

Shear

SHEAR

Memo

1- mesh to size as per dwg D3832

0.00

0.00

SAD 09-12-03

3

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

27 09-12-03

43

120



Packaging

Packaging

Identify as per dwg & Stock Location: WA

Memo

0.00

0.00

SAD 09-12-03

3

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Item ID: D3832-3

Accept

Revision ID: A

Item Name: Mesh (Lid)

Start Date: 27/10/2009 Start Qty: 3.00

Required Date: 02/11/2009 Req'd Qty: 3.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Setup Start

Stop

Run Start

Stop

Cust Item ID:

Customer:

Sequence ID/  
Work Center ID

130



QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/  
Run Hours

0.00

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

09/12/07

W 09.12.03

# Picklist Print

October 27, 2009 9:58:29 AM

Page 1

Work Order ID: 53219

Parent Item: D3832-3RevA

Parent Item Name: Mesh (Lid)

Comments:

Start Date: 27/10/2009

Required Date: 02/11/2009

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

476.5700

37.6948



Expanded Metal Flat SS

SAD 09-12-03

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

476.5700065

110134

3.4

111630

5.85

111956

0.000017

112147

8.29428947

112311

28.9205

112707

110.1052

112949

320

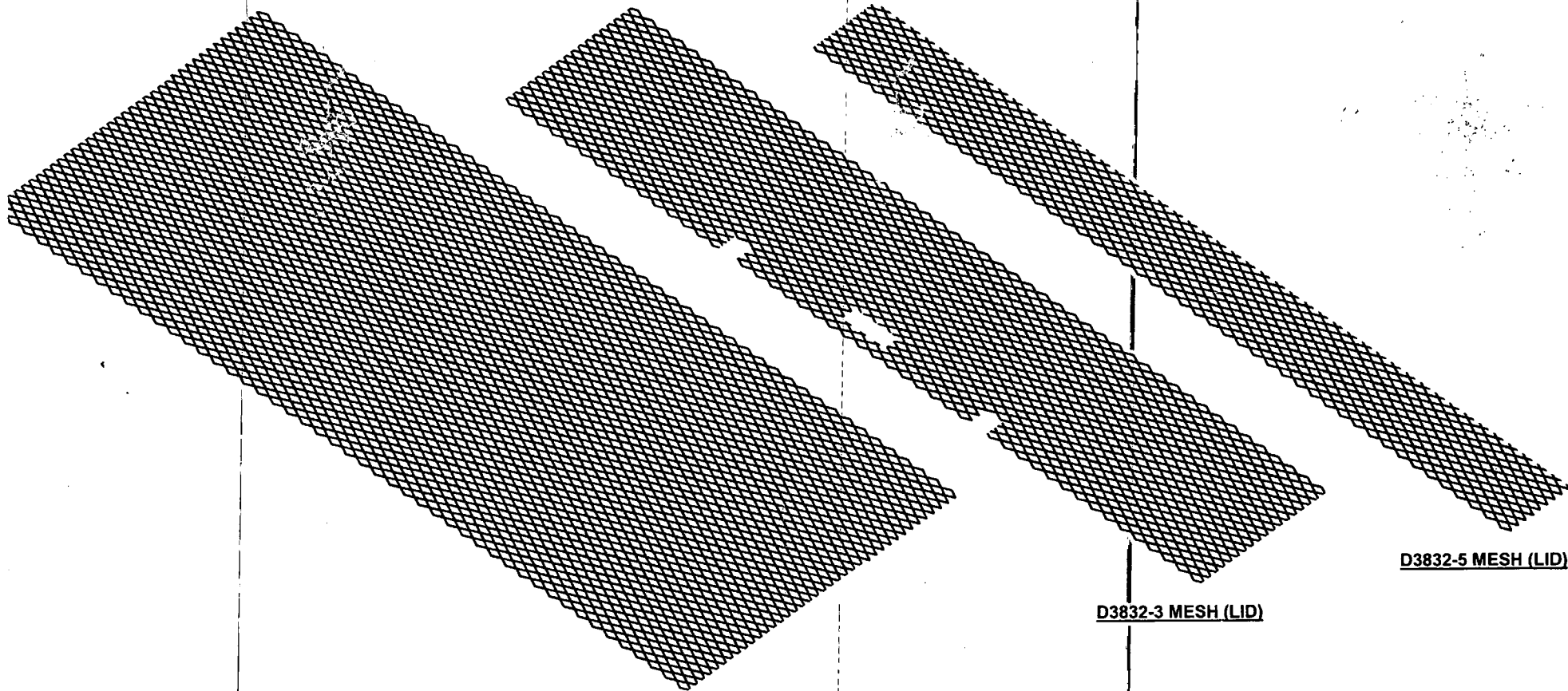
113205

=> x2

1

X1 12.5649

25,129866



**D3832-1 MESH (BASE)**

**D3832-3 MESH (LID)**

**D3832-5 MESH (LID)**

**RELEASED**  
06/11/18

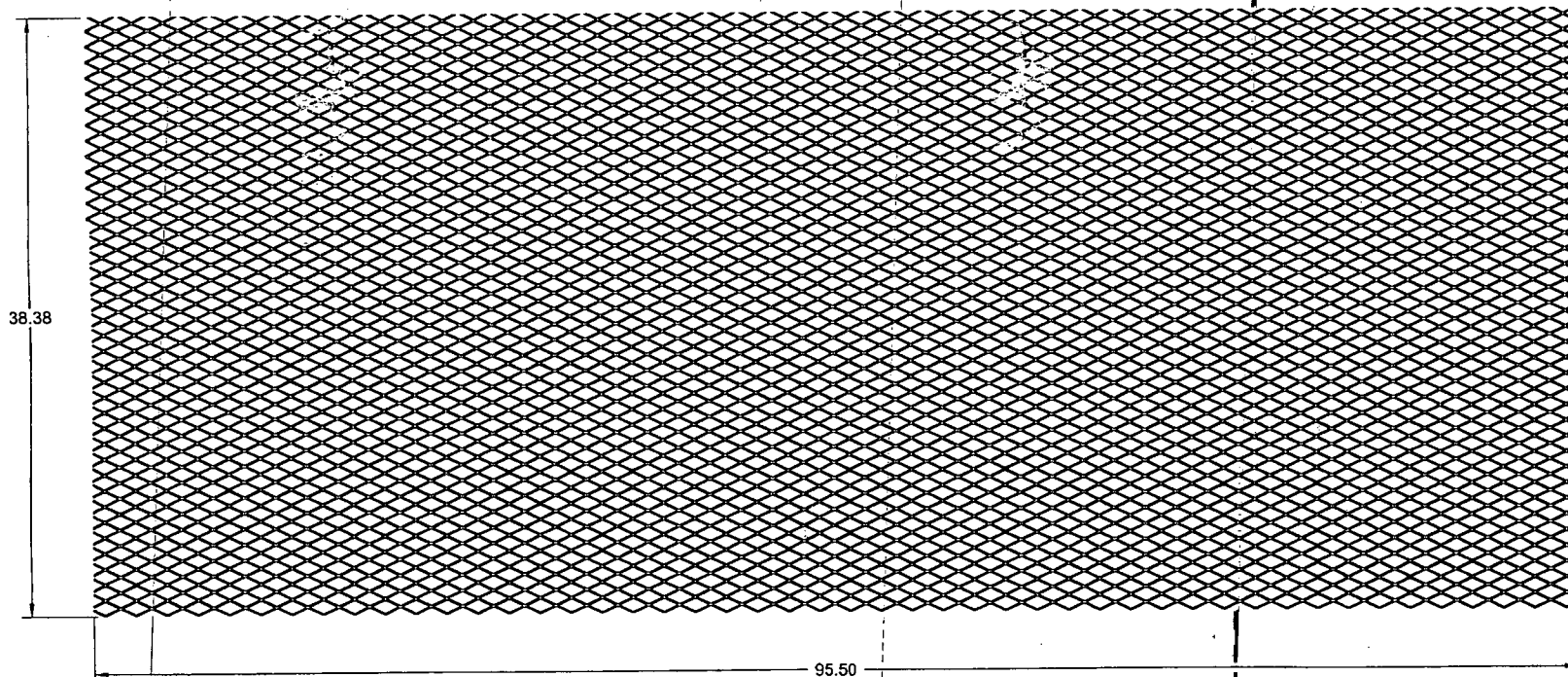
**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F  
REF. DART SPEC. IM304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

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WITHOUT NOTICE  
WORK ORDER  
NO. 53219

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
DE APPR.			
DATE	08.09.30		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3832</b> TITLE <b>MESH</b> REV. A SHEET 1 OF 3 SCALE NTS <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			

09-10-27



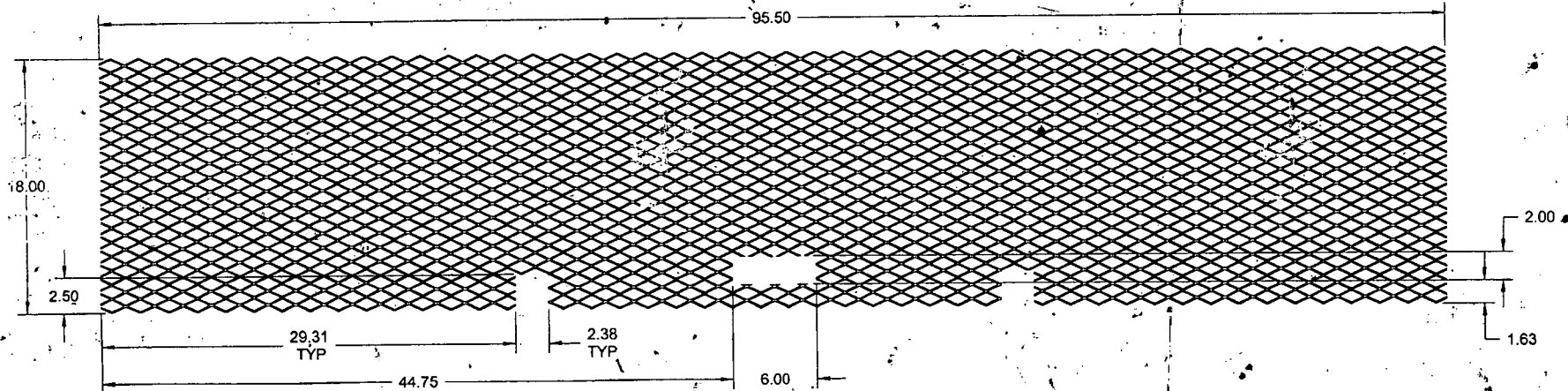
**D3832-1 MESH (BASE)**

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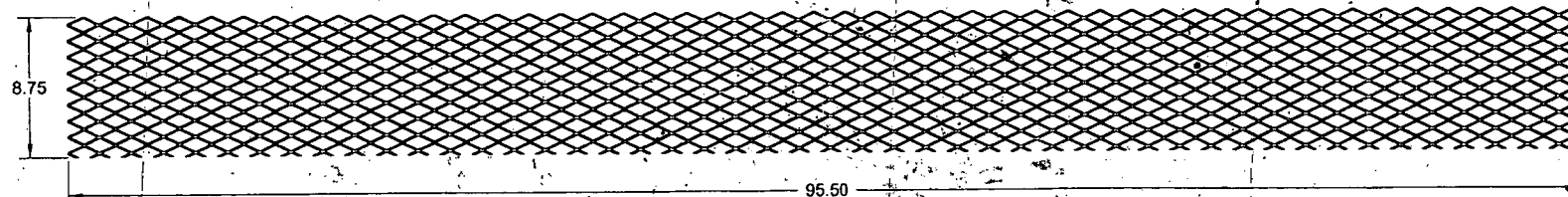
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 05/11/12

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MFG. APPR.	<i>MP</i>	<b>D3832</b>	SHEET 2 OF 3
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	<b>MESH (LID)</b>	NTS
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**D3832-3 MESH (LID)**



**D3832-5 MESH (LID)**

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 08/11/18

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